


**Revision Number:** 002.2

**Issue date:** 09/25/2023

### 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	LOCTITE HC 9872.1 K60 AERO known as SYNCORE 9872.1 K60	<b>IDH number:</b>	1716348
<b>Product type/use:</b>	Adhesive for the Aerospace Industry	<b>Item number:</b>	SC9257522
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

### 2. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

<b>WARNING:</b>	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.
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HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

#### PICTOGRAM(S)


**Precautionary Statements**

<b>Prevention:</b>	Do not breathe dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epoxy resin	Proprietary	30 - 60
Glass, oxide, chemicals	65997-17-3	10 - 30

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Epoxy resin	Proprietary	10 - 30
dapsone	80-08-0	10 - 30
Epoxy resin	Proprietary	5 - 10
Epoxy resin	Proprietary	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. For industrial use only.
<b>Storage:</b>	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Glass, oxide, chemicals	10 mg/m <sup>3</sup> TWA Inhalable dust. 3 mg/m <sup>3</sup> TWA Respirable fraction.	15 mg/m <sup>3</sup> TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction.	None	None
Epoxy resin	None	None	None	None
dapsone	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None

<b>Engineering controls:</b>	Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.
<b>Respiratory protection:</b>	When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid
<b>Color:</b>	Beige
<b>Odor:</b>	Slight
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable, Product is non-soluble (in water).
<b>Vapor pressure:</b>	< 0.1 hPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 120 °C (> 248°F)
<b>Melting point/ range:</b>	< 8 °C (< 46.4 °F)
<b>Specific gravity:</b>	0.67
<b>Vapor density:</b>	Not applicable, Product is a solid.
<b>Flash point:</b>	> 93.89 °C (> 201°F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Not soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	10 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	> 200 °C

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
<b>Incompatible materials:</b>	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** This product may cause irritation to the skin. This product may cause an allergic skin reaction.  
**Eye contact:** This product may cause irritation to the eyes.  
**Ingestion:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	Allergen, Irritant
Glass, oxide, chemicals	None	Allergen, Respiratory
Epoxy resin	None	Allergen, Irritant
dapsone	None	Allergen, Blood, Eyes, Irritant, Kidney, Nervous System, Skin
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Glass, oxide, chemicals	No	No	No
Epoxy resin	No	No	No
dapsone	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Material Safety Data Sheet format.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 09/25/2023

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