



Revision Number: 005.0

Issue date: 08/21/2014

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|----------------------------|--|-----------------------------|--|
| Product name: | LOCTITE EA E-60NC KNOWN AS DB EPOXY Pot CMPD E-60NC -> END MSDS/LABEL NAME | IDH number: | 701991 |
| Product type: | Epoxy resin | Item number: | 29325_209536 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067 | Contact information: | Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|---|
| Prevention: | Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. |
| Response: | IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 701991

Product name: LOCTITE EA E-60NC KNOWN AS DB EPOXY Pot CMPD E-60NC -> END
MSDS/LABEL NAME

| Hazardous Component(s) | CAS Number | Percentage* |
|------------------------|-------------|-------------|
| Epoxy resin | Proprietary | 30 - 60 |
| Epoxy resin | Proprietary | 30 - 60 |
| Pigment | Proprietary | 0.1 - 1 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------|---|
| Inhalation: | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse. |
| Eye contact: | Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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| Extinguishing media: | Foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. May decompose above 149°C (300°F). May polymerize above 260°C (500°F) in which case closed containers may rupture or explode. Fumes and vapors from thermal decompositions vary in composition and toxicity. |
| Hazardous combustion products: | Oxides of carbon. Aldehydes. Phenolics. Toxic fumes. Irritating vapors. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|--|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. |

7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
- Storage:** For safe storage, store at or below 149 °C (300.2 °F)
Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|------------------------|-----------|----------|-----------|-------|
| Epoxy resin | None | None | None | None |
| Epoxy resin | None | None | None | None |
| Pigment | None | None | None | None |

- Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.
- Respiratory protection:** Use a NIOSH approved respirator if ventilation is inadequate.
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|---|
| Physical state: | Liquid |
| Color: | Black |
| Odor: | Epoxy |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | Not available. |
| Boiling point/range: | > 149 °C (> 300.2 °F) |
| Melting point/ range: | Not available. |
| Vapor density: | Not available. |
| Flash point: | > 93 °C (> 199.4 °F) Setaflash Closed Cup |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Evaporation rate: | Not available. |
| Solubility in water: | Negligible |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | < 1 %; < 10 g/l Estimated |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

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|--|--|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | Polymerization may occur at elevated temperature or in the presence of incompatible materials. |
| Hazardous decomposition products: | Oxides of carbon. Aldehydes. Phenolics. Toxic fumes. Irritating vapors. |
| Incompatible materials: | Oxidizing agents. Acids. Bases. Amines. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. Avoid temperatures above 149°C (300°F). Protect from direct sunlight. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes. Take measures to prevent the build-up of electrostatic charges. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

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|----------------------|---|
| Inhalation: | Inhalation of vapors or mists of the product may be irritating to the respiratory system. |
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | Not expected under normal conditions of use. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|------------------------|-----------------|--------------------------------------|
| Epoxy resin | None | Allergen, Irritant |
| Epoxy resin | None | Allergen, Irritant |
| Pigment | None | Allergen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|------------------------|----------------|-----------------|--|
| Epoxy resin | No | No | No |
| Epoxy resin | No | No | No |
| Pigment | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Rena Petrides, Regulatory Affairs Specialist
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