

EMPLOYEE OWNED SINCE 2023

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Revision Number: 001.4 Issue date: 05/21/2019

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9628 085K AERO known

as HYSOL EA 9628 .085 PSF K

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation

Henkel Corporation
One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 549820

Item number: AT9326512 **Region:** United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGÉNCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION. SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2

PICTOGRAM(S)



Precautionary Statements

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Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been

read and understood. Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear

protective gloves, clothing, eye and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye

irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

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3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Modified epoxy resin	Unknown	30 - 60	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	30 - 60	
2-Propenoic acid, polymer with 1,3- butadiene and 2-propenenitrile, 3- carboxy-1-cyano-1-methylpropyl- terminated, polymers with bisphe	198495-76-0	1 - 5	
Guanidine derivative	Proprietary	1 - 5	
3-(P-chlorophenyl)-1,1-dimethylurea	150-68-5	1 - 5	
Modified Epoxy Resin	Unknown	1 - 5	
2,2'-[methylenebis(p- phenyleneoxymethylene)]bisoxirane	2095-03-6	0.1 - 1	

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Immediately wash skin thoroughly with soap and water. If symptoms develop

and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. If symptoms develop and persist, get

medical attention.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Dispose of according to Federal, State and local governmental regulations.

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7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do

not breathe fumes or dust from this material. For industrial use only.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Modified epoxy resin	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
2-Propenoic acid, polymer with 1,3- butadiene and 2-propenenitrile, 3- carboxy-1-cyano-1-methylpropyl- terminated, polymers with bisphe	None	None	None	None
Guanidine derivative	None	None	None	None
3-(P-chlorophenyl)-1,1-dimethylurea	None	None	None	None
Modified Epoxy Resin	None	None	None	None
2,2'-[methylenebis(p- phenyleneoxymethylene)]bisoxirane	None	None	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust

generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved

respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:SolidColor:CreamOdor:SlightOdor threshold:Not available.pH:Not available.Vapor pressure:Negligible

Vapor pressure:

Boiling point/range:

Melting point/ range:

Specific gravity:

Negligible

Not determined

Not applicable

Not applicable

Vapor density: >

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Flash point: > 93 °C (> 199.4 °F); Estimated

Flammable/Explosive limits - lower:

Flammable/Explosive limits - upper:

Autoignition temperature:

Flammability:

Flammability:

Flammability:

Evaporation rate:

Solubility in water:

Partition coefficient (n-octanol/water):

Not available.

Not applicable

Not applicable

Not applicable

Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

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Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

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Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid heating masses of film greater than 1 pound (0.454 kg) total. Avoid heating unless

curing surfaces to be bonded. Failure to observe these precautions may result in excessive

heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.

Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Modified epoxy resin	None	No Data
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
2-Propenoic acid, polymer with 1,3- butadiene and 2-propenenitrile, 3- carboxy-1-cyano-1-methylpropyl- terminated, polymers with bisphe	None	No Data
Guanidine derivative	None	Allergen, Central nervous system, Eyes, Irritant
3-(P-chlorophenyl)-1,1-dimethylurea	lorophenyl)-1,1-dimethylurea Oral LD50 (Rat) = 3,600 mg/kg Blood, Irrit Mi	
Modified Epoxy Resin	None	No Data
,2'-[methylenebis(p- henyleneoxymethylene)]bisoxirane None		No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Modified epoxy resin	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
2-Propenoic acid, polymer with 1,3- butadiene and 2-propenenitrile, 3- carboxy-1-cyano-1-methylpropyl- terminated, polymers with bisphe	No	No	No
Guanidine derivative	No	No	No
3-(P-chlorophenyl)-1,1-dimethylurea	No	No	No
Modified Epoxy Resin	No	No	No
2,2'-[methylenebis(p- phenyleneoxymethylene)]bisoxirane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste

under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated

Hazard class or division:
Identification number:
Packing group:
None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: No CERCLA/SARA Section 311/312: Imm CERCLA/SARA Section 313: Thi

None above reporting de minimis. Immediate Health, Delayed Health

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). 3-(P-chlorophenyl)-1,1-dimethylurea (CAS# 150-68-5).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

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Canada Regulatory Information

IDH number: 549820

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 05/21/2019

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