

EMPLOYEE OWNED SINCE 2023

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Revision Number: 004.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:LOCTProduct type/use:AdhesRestriction of Use:None ifCompany address:Henkel CorporationOne Henkel WayRocky Hill, Connecticut 06067

LOCTITE EA 9395 AERO PART A QT Adhesive for the Aerospace Industry None identified IDH number:937099Item number:AA9294016Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
DANGER:	CAUSES SKIN IRRITATION.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	CAUSES SERIOUS EYE IRRITATION.
	MAY CAUSE RESPIRATORY IRRITATION.
	MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention, attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Silica, amorphous, naturally	60676-86-0	30 - 60	
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 60	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30	
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'- (methylenedi-4,1) phenylene)bis[N- (oxiranylmethyl)o		5 - 10	
Cristobalite	14464-46-1	0.1 - 1	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Do not induce vomiting. Get medical attention.
See Section 11.
Treat symptomatically and supportively.
FIGHTING MEASURES
Water spray (fog), foam, dry chemical or carbon dioxide.
Wear full protective clothing. Wear self-contained breathing apparatus.
May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

 cts:
 Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

Hazardous combustion products:

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

EXPOSURE CONTROLS / PERSONAL PROTECTION 8.

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, naturally	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'- (methylenedi-4,1) phenylene)bis[N- (oxiranylmethyl)o	None	None	None	None
Cristobalite	0.025 mg/m3 TWA Respirable fraction.	1.2 MPPCF TWA Respirable. 0.05 mg/m3 TWA Respirable. 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust.	None	None

Engineering controls:

Respiratory protection:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection:

Skin protection:

Safety goggles or safety glasses with side shields.

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH:

IDH number: 937099

solid, paste blue Epoxy Not available. Not applicable, Product is non-soluble (in water).

Product name: LOCTITE EA 9395 AERO PART A QT

10.	STABILITY AND REACTIVITY
Decomposition temperature:	> 200 °C
Viscosity:	Not available.
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Partition coefficient (n-octanol/water):	Not available.
Solubility in water:	Partially miscible
Solubility in water:	Insoluble
Evaporation rate:	Not determined
Flammability:	The product is not flammable.
Autoignition temperature:	Not determined
Flammable/Explosive limits - upper:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flash point:	Not applicable
Vapor density:	Not applicable, Product is a solid.
Specific gravity:	1.25
Melting point/ range:	< -18 °C (< 0.4 °F)
Boiling point/range:	> 200 °C (> 392°F)
Vapor pressure:	< 0.01 mm hg (20 °C (68°F))

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. The exotherm has the potential for release of toxic gasses.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Skin contact: Cau Eye contact: Cau	 cause respiratory tract irritation. ises skin irritation. This product may cause an allergic skin reaction. ises serious eye irritation. astion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.
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Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, naturally	None	Nuisance dust
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'- (methylenedi-4,1) phenylene)bis[N- (oxiranylmethyl)o	None	No Data
Cristobalite	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, naturally	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, N, N'- (methylenedi-4,1) phenylene)bis[N- (oxiranylmethyl)o	No	No	No
Cristobalite	Known To Be Human Carcinogen.	Group 1	Yes

Ecological information:

Harmful to aquatic organisms.

ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

12.

Proper shipping name: Hazard class or division: Identification number: Packing group: Not regulated None None None

International Air Transportation (ICAO/IATA) Proper shipping name:

Hazard class or division: Identification number: Packing group: Environmentally hazardous substance, solid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)

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Water Transportation (IMO/IMDG) Proper shipping name:

Hazard class or division: Identification number: Packing group: Marine pollutant: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)

UN 3077

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Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,11

Prepared by: Product Safety and Regulatory Affairs

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