



## TECHNICAL BULLETIN

### GREASE-IT IV

#### Non-Silicone Release

**GREASE-IT IV** is a sprayable non-Silicone release that rapidly cures to form an excellent release. In some cases, multiple releases can be obtained.

**GREASE-IT IV** can be used on non-porous surfaces and is an excellent release for all epoxies, urethanes, and other polymer alloys.

**GREASE-IT IV** can be used in production applications.

#### ADVANTAGES:

- Easy to use spray can.
- Forms a cured surface and doesn't transfer.
- Good for all epoxies, urethanes and polymer alloys.

#### TYPICAL PROPERTIES:

Dry time between coats	10- 20 seconds
Number of coats	1-2 thin coats
Packaging	18-ounce spray can
Type	Polymeric silicone

#### DIRECTIONS FOR USE:

Shake can thoroughly before use.

Spray a thin, continuous film. Do not spray thick coats.

Allow drying between coats.

Two thin coats are recommended.

**STORAGE:**

**GREASE-IT IV** has an unopened shelf life of one year. Keep container tightly closed, when not in use, to prevent solvent evaporation.

**PRECAUTIONS:**

**CAUTION:** The MSDS should be read thoroughly before using this product.

Skin or eye contact should be avoided. Clean housekeeping procedures are urged and the use of gloves and/or protective creams suggested. All polymers, as a general practice, should be used in well-ventilated areas. Spot ventilation is most effective. Contaminated clothing should be removed immediately and the skin washed with soap and water or waterless skin cleaner. Should accidental eye contact occur, wash thoroughly with water and consult a physician.

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The information presented here is based on carefully conducted laboratory tests and is believed to be accurate. However, results cannot be guaranteed and it is suggested that customers confirm results under their conditions and in their applications before production use.

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