

1. Identification

Product identifier	KE-45-AL
Other means of identification	
Sales Code	5141S0
Recommended use	RTV rubbers RTV rubber for electrical, electronic and general industry (gluing and sealing)
Recommended restrictions	Industrial use only.
Manufacturer/Importer/Supplier/Distributor information	
Name	Shin-Etsu Silicones of America, Inc.
Address	1150 Damar Drive, Akron, OH 44305 USA
Contact	Regulation compliance group
Telephone Number	+1-330-630-9860
Fax Number	+1-330-630-9855
Emergency Phone Number	Chemtrec: +1-800-424-9300 (Within US) Chemtrec: +1-703-527-3887 (Outside US)

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1B
	Specific target organ toxicity, repeated exposure	Category 2 (hematopoietic system)
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

*Hazards not stated here are "Not classified", "Not applicable" or "Classification not possible".

Label elements



Signal word	Danger
Hazard statement	Causes serious eye damage. May cause an allergic skin reaction. May cause damage to organs (hematopoietic system) through prolonged or repeated exposure.
Precautionary statement	
Prevention	Do not breathe dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing must not be allowed out of the workplace.
Response	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Get medical advice/attention if you feel unwell. Take off contaminated clothing and wash it before reuse.
Storage	Not available.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.
Substance(s) formed under the condition of use	This product reacts with water, moisture or humid air to evolve following compounds: Methylethylketoxime
HMIS® ratings	Health: 3* Flammability: 1 Physical hazard: 0

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyloximesilane*		Proprietary*	3 - < 5
Vinyloximesilane*		Proprietary*	1 - < 3
Alkoxysilane*		Proprietary*	< 1
Methylethylketoxime (Impurity)		96-29-7	< 1

Decomposition

Chemical name	CAS number	%
Methylethylketoxime	96-29-7	

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. For minor skin contact, avoid spreading material on unaffected skin. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Eye contact	Rinse immediately with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Get medical attention immediately.
Most important symptoms/effects, acute and delayed	Coughing. Dermatitis. Rash. Upper respiratory tract irritation. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause an allergic skin reaction.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	By heating and fire, harmful vapors/gases may be formed. Nitrogen oxides. (corrosive)
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet, gloves, rubber boots, and self-contained breathing apparatus.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Do not touch or walk through spilled material. Ensure adequate ventilation. Wear appropriate personal protective equipment.
Methods and materials for containment and cleaning up	Eliminate sources of ignition. Large Spills: Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills in original containers for re-use. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling	Provide adequate ventilation. Use care in handling/storage. Wash hands thoroughly after handling. Do not breathe mist or vapor. Do not get this material in contact with eyes. Avoid contact with skin. Avoid prolonged exposure.
Conditions for safe storage, including any incompatibilities	Keep container tightly closed. Keep out of the reach of children. Store in a cool, dry place out of direct sunlight. Keep in original container.

8. Exposure controls/personal protection

Occupational exposure limits

US. Workplace Environmental Exposure Level (WEEL) Guides

Decomposition	Type	Value
Methylethylketoxime (CAS 96-29-7)	TWA	36 mg/m ³
		10 ppm

Vendor guide

Decomposition	Type	Value
Methylethylketoxime (CAS 96-29-7)	STEL	10 ppm
	TWA	3 ppm

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.
Appropriate engineering controls	Provide adequate general and local exhaust ventilation. Provide eyewash station. Pay attention to ventilation such as local exhaust, mechanical and/or door open for at least 24 hours after application.

Individual protection measures, such as personal protective equipment

Eye/face protection	Tightly sealed safety glasses according to EN 166.
Skin protection	
Hand protection	Wear protective gloves.
Other	Wear suitable protective clothing.
Respiratory protection	If airborne concentrations are above the applicable exposure limits, use NIOSH approved respiratory protection.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations	Do not get in eyes. Avoid contact with skin. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Handle in accordance with good industrial hygiene and safety practice.
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9. Physical and chemical properties

Appearance

Form	Paste.
Color	Aluminum.
Odor	Oxime odor
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not applicable
Initial boiling point and boiling range	Not applicable
Flash point	> 143.6 °F (> 62 °C) Closed Cup (Does not sustain combustion)
Evaporation rate	< 1 (Butyl Acetate=1)
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	No data
Flammability limit - upper (%)	No data

Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Negligible (25 °C)
Vapor density	> 1 (air=1)
Relative density	1.05 (25 °C)
Solubility(ies)	
Solubility (water)	Not soluble
Partition coefficient (n-octanol/water)	Not applicable
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not applicable
Other information	
Molecular weight	Not applicable

10. Stability and reactivity

Reactivity	No hazardous reaction known under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials. None known.
Incompatible materials	Strong oxidizing agents. Water, moisture.
Hazardous decomposition products	This product reacts with water, moisture or humid air to evolve following compounds: Methylethylketoxime. Refer to section 8 : exposure controls/personal protection and section 11 : toxicological information. Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Nitrogen oxides. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	No adverse effects due to inhalation are expected.
Skin contact	May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics Coughing. Dermatitis. Rash. Upper respiratory tract irritation. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
Alkoxysilane (CAS Proprietary)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	4290 mg/kg
<i>Oral</i>		
LD50	Rat	1570 - 3650 mg/kg 1780 mg/kg

Decomposition	Species	Test Results
Methylethylketoxime (CAS 96-29-7)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 1000 mg/kg (Male and female)
<i>Inhalation</i>		
LC50	Rat	> 4.83 mg/l, 4 hours (Male and female)
<i>Oral</i>		
LD50	Rat	> 900 mg/kg (Male and female) 2326 mg/kg (Male)
Skin corrosion/irritation	SKIN-RABBIT : 5mg/24Hr SEVERE [Alkoxysilane]	
Serious eye damage/eye irritation	Causes serious eye damage. [Vinyloximesilane] [Methylethylketoxime] Causes serious eye irritation. [Methyloximesilane] EYE-RABBIT : 0.75mg/24Hr SEVERE [Alkoxysilane]	
Respiratory or skin sensitization		
Respiratory sensitization	Not available.	
Skin sensitization	May cause an allergic skin reaction. [Methyloximesilane] [Vinyloximesilane] [Alkoxysilane] [Methylethylketoxime]	
Germ cell mutagenicity	Negative(Ames Test) [Alkoxysilane]	
Carcinogenicity	Suspected of causing cancer. [Methylethylketoxime]	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Not listed.		
Reproductive toxicity	Not available.	
Specific target organ toxicity - single exposure	Not available.	
Specific target organ toxicity - repeated exposure	May cause damage to the following organs through prolonged or repeated exposure: Hematopoietic system. [Methyloximesilane] Hematopoietic system. [Vinyloximesilane]	
Aspiration hazard	Not available.	
Chronic effects	Not available.	
Further information	<p>Additional Information</p> <p>Methyl Ethyl Ketoxime (MEKO). Material will generate MEKO on exposure to humid air gradually. Male rodents exposed to MEKO vapor at high concentration throughout their lifetime developed liver cancer. But relevance to humans is uncertain now. Please read the detail information to MEKO below</p> <p>Skin Irritation ;Causes mild irritation. Can be absorbed through the skin. Eyes Irritation ;Causes severe irritation. Acute Oral Tox. ;LD50(rat)= >900mg/kg. Acute Dermal Tox. ;LD50(rabbit)= >1000mg/kg. Acute Inhalation Tox.;LC50(rat) > 4.83mg/l/4Hr Inhalation Tox. ;Shows narcotic action at high concentration. May produce blood effects Skin Sensitization ;Positive(guinea pig) Neurotoxicity ;High dose can produce transient and reversible change in neurobehavioral function. Carcinogenicity ;Liver carcinomas were observed in a lifetime inhalation study (ca.2 years) in which mice and rats were exposed. Other Chronic Study ;Degenerative effects on the olfactory epithelium of nasal passages occurred in a concentration related manner in males and females of mice and rats at MEKO concentration of 15, 75 and 375ppm. The significant change in hematological parameters were observed at 404ppm concentration. Workplace Environmental Exposure Level; Vendor guide ; 3ppm(TWA), 10ppm(STEL), AIHA WEEL ; 10ppm(TWA)</p>	

12. Ecological information

Ecotoxicity

Components		Species	Test Results
Alkoxysilane (CAS Proprietary)			
Aquatic			
Fish	LC50	Oryzias latipes	> 1000 mg/l, 48 hr
Decomposition			
Methylethylketoxime (CAS 96-29-7)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	777 - 914 mg/l, 96 hours

Persistence and degradability	Causes easily hydrolysis in water or atmosphere. [Alkoxysilane]
Bioaccumulative potential	Not available.
Mobility in soil	Not available.
Other adverse effects	Not available.

13. Disposal considerations

Disposal instructions	Follow applicable Federal, State and Local regulations.
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14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This product is not intended to be transported in bulk.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 313 (TRI reporting)

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 03-23-2015
Version # 01
NFPA ratings Health: 3
 Flammability: 1
 Instability: 0

NFPA ratings



Disclaimer

This information is offered in good faith as typical values and not as a product specification. No warranty, expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

This product has been designed, manufactured and developed solely for general industrial use only. This product is not designed for, intended for use as, or suitable for, medical, surgical or other particular purposes. Users have the sole responsibility and obligation to determine the suitability of this product for any application, to make preliminary tests, and to confirm the safety of this product for their use. Users must never use this product for the purpose of implantation into the human body and/or injection into humans.

Revision Information

Product and Company Identification: Product and Company Identification
 Composition / Information on Ingredients: Additional Components
 Physical & Chemical Properties: Multiple Properties
 Toxicological Information: Toxicological Data
 Regulatory Information: Regulatory Information
 HazReg Data: Pacific Rim
 GHS: Classification

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