

PRODUCT TYPE:

Hot Melt Adhesive

PHYSICAL PROPERTIES:

Appearance: Light colored solid

Solids: 100%

Viscosity:

685 cps @ 375F

950 cps @ 350F

1370 cps @ 325F

Density: 8.0 pounds/gallon

Form: Mini slats

SUGGESTED USE:

Case Sealing/Carton Sealing/Trayforming

INCLUDING:

DPM Carton Forming, Bag-in-Box, Sealing, Bliss Box Manufacture, Wrap Around Case Sealing and All Standard Methods

PRODUCT FEATURES:

Excellent adhesion to difficult board stock including recycled and high performance liners. Superior heat stability to prevent char formation, reduces equipment maintenance costs, and prolongs equipment life. Low density and low viscosity to minimize usage. Outstanding resistance to high temperature failures. Excellent adhesion in cold temperature conditions. Low odor for improved working environment. Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105 "Adhesives".

OPERATING CONDITIONS:

Suitable for all gear and piston pumps, Suitable for all standard electronic and pneumatic nozzles including zero cavity and reduced cavity. Suitable for wheel applicators and foamed hot melt systems.

Operating Temperature:

325F to 350F.

PACKAGE:

50 lb. cartons.

PRECAUTIONS:

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination. Do not mix with other adhesives.

Note

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