



## SAFETY DATA SHEET

According to OSHA Hazard Communication Standard 29 CFR 1910.1200 (GHS)

### 1. IDENTIFICATION

Product Name:	ENDUROSET ESA1065 PART B (HARDENER)
Revision Date:	6/01/2020
Revision Number:	1

**Product Name:** ENDUROSET ESA1065 PART B (HARDENER)  
**General Use:** Polyurethane curative  
**Chemical Family:** Polyol mixture  
**Product Use:** For industrial and professional use only.  
This material is used for the production of cast polyurethane elastomers and should not be used for spray systems.

**Supplier Details:** **Thermoset Solutions, LLC**  
8107 N Dort Hwy.  
Mt. Morris, MI 48458

**Phone:** 800-775-3121  
**Fax:** 989-715-0395  
**Email:** info@thermosetsolutions.com

**Emergency Phone :** **CHEMTREC US 1-800-424-9300**

### 2. HAZARDS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Health, Skin Sensitization, 1 B

GHS Label Elements, including precautionary statements

GHS Signal Word: Warning

GHS Hazard Pictograms:



GHS Hazard Statements:

H317 – May cause an allergic skin reaction.  
H411 – Toxic to aquatic life with long lasting effects.

GHS Precautionary Statements:

P261 – Avoid breathing dust/fumes/gas/mist/vapors/spray.

P272 – Contaminated work clothing should not be allowed out of the workplace.  
 P280 – Wear protective gloves/protective clothing/eye protection/face protection.  
 P273 – Avoid release to the environment.  
 P303+352 – IF ON SKIN (or hair): Wash with plenty of soap and water.  
 P304+340 – IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.  
 P305+351+338 – IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.  
 P308+313 – IF exposed or concerned: Get medical advice/attention.  
 P312 – Call a POISON CENTER or doctor/physician if you feel unwell.  
 P314 – Get medical advice/attention if you feel unwell.  
 P333+311 – If skin irritation occurs: Call a POISON CENTER or doctor/physician.  
 P337+311 – If eye irritation persists: Call a POISON CENTER or doctor/physician.  
 P342 – If experiencing respiratory symptoms: Call a doctor or emergency medical facility (i.e. 911)  
 P362 – Take off contaminated clothing and wash before reuse.  
 P403+233 – Store in a well ventilated place. Keep container tightly closed.  
 P405 – Store locked up.  
 P501 – Dispose of contents/container in accordance with federal/state/local regulations.

### **3. COMPOSITION / INFORMATION ON INGREDIENTS**

CAS NO.	Chemical name	Concentration (%)
Proprietary	Polyester polyol mixture	40 - 60 %
106264-79-3	Di-(methylthio) toluenediamine	40 - 60 %

### **4. FIRST AID MEASURES**

**Inhalation:** Move to an area free from further exposure. Extreme asthmatic reactions may occur in sensitized persons can be life threatening. Get medical attention immediately. Administer oxygen or artificial respiration as needed. Asthmatic symptoms may develop and may be immediate or delayed up to several hours.

**Eyes:** Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Seek immediate medical attention.

**Skin:** Flush skin with plenty of water for at least 5 minutes while removing contaminated clothing and shoes. Wash thoroughly with soap and water. Get medical attention if irritation or rash develops on affected area. Wash clothing before reuse.

**Ingestion:** Call a physician immediately. Rinse mouth and drink plenty of water. Do not induce vomiting. Remove stomach contents only as directed by medical personnel. Never give anything by mouth to an unconscious person.

### **5. FIRE FIGHTING MEASURES**

**Extinguishing Media:** Suitable media includes water spray, foam, carbon dioxide, or dry chemical.

**Recommendations:** Firefighters should wear positive pressure self-contained breathing apparatus (SCBA) and consider use of unmanned hose holders or monitor nozzles for fighting large fires. Cool fire exposed containers with water spray. Remove containers from the fire area if possible. Do not release runoff from fire control methods to sewers or waterways.

### **6. ACCIDENTAL RELEASE MEASURES**

**Personal Precautions:** Evacuate personnel. Wear suitable PPE as described in section 8.

**Environmental precautions:** Prevent migration into groundwater, sewers, or streams. Land spills may require excavation of contaminated soil. Material should not be released into the environment.

**Methods for cleaning up:** **Small Amounts:** Evacuate the area. Clean-up should only be performed by trained personnel. People dealing with a major spill should wear full protective clothing including appropriate respiratory protection. Prevent product from entering sewers or waterways. Neutralize small spills with a decontaminant.

**Large Amounts:** Contain an absorb large spills onto an inert, non-flammable absorbent carrier (such as earth or sand). Shovel into open-top drums or plastic bags for further decontamination, if necessary. Wash the spill area clean with a liquid decontaminant. Remove and properly dispose of residues. Notify applicable government authorities if release is reportable. (See CERCLA in Section 15)  
**Residues:** The following measures should be taken for final clean-up: Wash down spill area with decontamination solution. Allow solution to stand for at least 10 minutes. Dike spillage.

## **7. HANDLING AND STORAGE**

**General:** Mix thoroughly before use.  
**Handling:** Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Avoid breathing vapor over open containers. Avoid open container exposure to damp air. Avoid breathing aerosols, mists, and vapors. Use appropriate personal protective equipment as specified in Section 8. Handle in a well ventilated area. Handle and use in a manner consistent with good industrial/manufacturing techniques and practices.  
**Storage:** Store material at ambient temperatures (18°C – 29°C) and pressure. Keep away from sources of direct heat and moisture. Keep container tightly closed when not in use, and seal with nitrogen blanket. Material is stable under normal conditions.

## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Engineering Controls:** Provide local exhaust ventilation to keep airborne concentrations below the recommended occupational exposure limits.

**Personal Protective Equipment:**

HMIS PP, C: Safety Glasses, Gloves, Apron  
**Type of protection (Minimum Suggested Equipment)**  
**Hand:** Chemical resistant gloves (i.e. nitrile, latex, butyl rubber)  
**Eye:** Safety glasses with side shields or safety goggles  
**Skin:** Impervious clothing, including but not limited to apron, full body suit, chemical resistant shoes or shoe covers. Use long sleeves at a minimum.  
**Respiratory:** If concentrations are above the occupational exposure limits, an approved respirator should be used (air purifying or air supplied)  
**Additional:** Emergency showers and eye wash stations should be available. Educate and train employees in the safe use and handling of this product. Follow all label instructions.

**Components with workplace control parameters:**

Component	USA.ACGIH (TLV)	USA.OSHA – TABLE Z-1 1910.
Polyether polyol mixture	NE	NE
Di-(methylthio)toluene diamine	NE	NE

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance:** Yellow  
**Physical State:** Liquid  
**Odor Threshold:** No data available  
**Particle Size:** No data available  
**Specific Gravity:** 1.05  
**Viscosity:** 800 Centipoise at 25°C (77°F)  
**Boiling Point:** No data available  
**Flammability:** N/A  
**Partition Coefficient:** No data available  
**Vapor Pressure:** 0.00001 mm Hg at 25°C (77°F)  
**PH:** No data available  
**Evap. Rate:** No data available  
**Decomp. Temp.:** No data available  
**Odor:** Slight amine odor

**Solubility:** Slightly soluble in water  
**Freezing/Melting Pt:** No data available  
**Flash Point:** >182°C (Closed Cup)  
**Vapor Density:** No data available  
**Auto-Ignition Temp:** No data available  
**UFL/LFL:** No data available

## **10. STABILITY AND REACTIVITY**

**Stability:** This product is stable under normal ambient conditions of temperature and pressure.  
**Conditions to Avoid:** Avoid moisture, extreme temperatures, and contact with incompatible materials.  
**Materials to Avoid:** Isocyanates, strong oxidizing agents, and strong acids.  
**Hazardous Decomposition:** Carbon oxides, nitrogen oxides, and sulfur oxides.  
**Hazardous Polymerization:** No dangerous reactions will occur under normal use/storage conditions.

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## **11. TOXICOLOGICAL INFORMATION**

Chemical Name	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 (rat)
Polyether polyol mixture	NE	NE	NE
Di-(methylthio)toluene diamine	1515 mg/kg	>2000 mg/kg	NE

**Sensitization:** May cause sensitization by skin contact.

## **12. ECOLOGICAL INFORMATION**

**Environmental Data:** This product may cause risk of hazardous effects to the environment.  
**Ecotoxicological Information:** Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment.  
**Bioaccumulation/Accumulation:** No data available.  
**Distribution:** No data available.  
**Chemical Fate Information:** No data available.

## **13. DISPOSAL INFORMATION**

**Waste treatment methods:** Follow all applicable local, state, and federal disposal regulations.

Spillage in sewers or watercourses is not allowed.

The residues, including the empty containers, must be eliminated in a controlled manner. The empty containers must be recycled, recovered or eliminated by authorised and/or qualified administrators. In any case, the treatment adopted must be carried out in a licensed facility. Do not attempt to refill or clean containers since residue is difficult to remove. Do not burn or cut open with gas or electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.

## **14. TRANSPORT INFORMATION**

DOT / IMDG / IATA / ICAO: Not classified as a dangerous good under transport regulations.

## **15. REGULATORY INFORMATION**

Component (CAS#) [%] – CODES

None

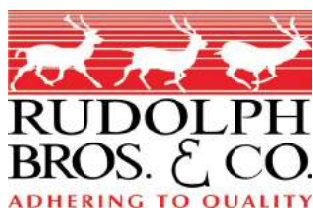
### Regulatory Code Descriptions

RQ: Reportable Quantity  
CERCLA: Superfund clean-up substance  
HAP: Hazardous Air Pollutants  
MASS: MA Massachusetts Hazardous Substances List  
NJHS: NJ Right-to-know Hazardous Substances  
OSHAWAC: OSHA Workplace Air Contaminants  
PA: PA Right-To-Know List of Hazardous Substances  
SARA313: SARA 313 Title III Toxic Chemicals  
TSCA: Toxic Substances Control Act  
TXAIR: TX Air Contaminants with Health Effects Screening Level

## **16. OTHER INFORMATION**

HMIS III: Health = 2 (chronic), Fire = 1, Physical Hazard = 0  
HMIS PPE: C – Safety Glasses, Gloves, Apron

**Manufacturer Disclaimer:** This SDS complies with 29 CFR 1910.1200 (The Hazard Communication Standard, USA) and GHS. Although the information and recommendations set forth herein (hereinafter “information”) are presented in good faith and believed to be correct as of the date hereof, Thermoset Solutions, LLC makes no representations as to the completeness or accuracy thereof. Information is supplied upon the condition that persons receiving same will make their own determination as to its suitability for their purpose prior to use. In no event will Thermoset Solutions, LLC be responsible for damages of any nature whatsoever resulting from the use of, misuse or reliance upon information. No representations or warranties either express or implied, or merchantability, fitness for a particular purpose or any other nature are made hereunder with respect to information or the product to which information refers. Regulatory requirements are subject to change and may differ from on location to another. It is the buyer’s responsibility to ensure its activities comply with federal, state or provincial and local laws and regulations.



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6550 Oley Speaks Way  
Canal Winchester, OH 43110



[www.RudolphBros.Com](http://www.RudolphBros.Com)  
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