

**RUST-OLEUM®**

# **RUST-OLEUM® 5499 SYSTEM CONCRETE PATCHING COMPOUND**

## **DESCRIPTION AND USES**

Rust-Oleum® 5499 Concrete Patching Compound is a two-component epoxy based compound for patching horizontal and vertical concrete, designed to repair cracks and damaged areas. No priming required and results in an extremely hard surface that is up to three times stronger than concrete.

This product complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities. This coating is impervious to moisture and easily cleaned and sanitized.

## **PRODUCT**

<b>SKU</b>	<b>DESCRIPTION (Flat, Gray Finish)</b>
5499499	2 Gallon Kit

## **COMPATIBLE TOPCOATS**

- 6000 System Moderate-Duty Water-Based Epoxy Floor Finishes
- 6500 System 100% Solids Epoxy
- 9100 System High Performance Epoxy
- V2300 System Inverted Striping Aerosol
- 9200 System Epoxy

## **PRODUCT APPLICATION**

### **SURFACE PREPARATION**

**CONCRETE AND MASONRY:** Concrete areas which require patching should be free of dirt, oil, grease and other contaminants and loose or unsound material. Remove all dirt, grease, oil, salt and other contaminants by washing the surface with Krud Kutter® Original Cleaner Degreaser. Etch with 108 Cleaning & Etching Solution to promote optimum adhesion. Rinse thoroughly and promptly with fresh water and allow to thoroughly dry. Scrape and wire brush or power tool clean to remove loose or unsound concrete, masonry or deteriorated coating. New concrete or masonry must cure 30 days before repair. Properly prepared concrete should be dry, free of all contaminants and loose cement and have a uniform texture similar to 200 grit sandpaper.

## **PRODUCT APPLICATION (cont.)**

### **MIXING**

With a clean trowel, spatula or putty knife, measure out equal amounts of 5499A and 5499B onto a flat surface. Avoid cross contamination of unused material, clean tool of first component before inserting into second component. Mix the two components together; kneading until a uniform gray color and putty-like consistency is reached. Mix only the amount that can be applied in 50 minutes.

### **EQUIPMENT RECOMMENDATIONS**

**TROWEL:** Application is easier if trowel is kept wet, either with water or 160 Thinner at all times.

### **APPLICATION**

Apply only when air and surface temperatures are between 50-100°F (10-38°C) and surface temperature is at least 5° above the dew point.

Press mixed Concrete Patching Compound firmly into place with a putty knife or trowel. Keep the tool wet while working the material and featheredgeds to obtain a smooth surface. On deep vertical repairs, use two separate applications to avoid sagging.

This product can tolerate application to slightly damp surfaces, however, standing water should be removed before application and conditions must be favorable to allow the moisture to evaporate.

### **DRY TIMES**

Dry times are based on 70°F (21°C) and 50% relative humidity. Do not apply at more than 2" thick per application. Can be topcoated once tack free, typically 2-3 hours depending on temperature and thickness. The maximum recommended recoat window before sanding is required is 24 hours. It will be suitable for foot traffic in 16 hours and will be fully cured 72 hours.

### **THINNING**

Do not thin.

### **CLEAN UP**

160 Thinner or MEK

<b>EPOXY PATCH KIT</b>	<b>TECHNICAL DATA</b>	<b>CS-10</b>
	<b>RUST-OLEUM® 5499 SYSTEM CONCRETE PATCHING COMPOUND</b>	

**PHYSICAL PROPERTIES**

		<b>5499 CONCRETE PATCHING COMPOUND</b>
<b>Resin Type</b>		Polyamide Converted Epoxy
<b>Pigment Type</b>		Silicon Dioxide, Calcium Silicate, Polyethylene fiber, Magnesium Silicate
<b>Weight*</b>	<b>Per Gallon</b>	15.4 lbs. (Part A: 15.6 lbs, Part B: 15.2 lbs)
	<b>Per Liter</b>	1.85 kg (Part A: 1.87 kg, Part B: 1.82 kg)
<b>Solids*</b>	<b>By Weight</b>	94%
	<b>By Volume</b>	94%
<b>Volatile Organic Compounds</b>		<5 g/l
<b>Mixing Ratio</b>		1:1 Base to Activator (by volume)
<b>Induction Period</b>		None Required
<b>Practical Coverage</b>		12.5 sq.ft./gal. @ 1/8" thickness (0.31 m <sup>2</sup> /l @ 3.2mm thickness)
<b>Pot Life @ 70°F (21°C) &amp; 50% Relative Humidity</b>		50 minutes
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Tack-free</b>	2-3 hours
	<b>Recoat</b>	2-24 hours
	<b>Foot Traffic</b>	16 hours
	<b>Vehicle Traffic</b>	72 hours
<b>Dry Heat Resistance</b>		140°F (60°C)
<b>Shelf Life</b>		5 years
<b>Safety Information</b>		For additional information see SDS

Calculated values are shown and may vary slightly from the actual manufactured material.

\*Activated material

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation  
11 Hawthorn Parkway  
Vernon Hills, Illinois 60061

Phone: 877-385-8155  
[www.rustoleum.com/industrial](http://www.rustoleum.com/industrial)

Form: GDH-1109  
Rev.: 051419