

Cyberbond

**Cyberpoxy
5030**

TECHNICAL DATA SHEET



Cyberpoxy 5030 is a medium curing epoxy adhesive that develops handling strength in about 30 to 45 minutes and will cure rapidly in thin films at low temperatures. It is an excellent industrial adhesive characterized by a non-critical mixing ratio. Cyberpoxy 5030 will readily bond most plastics, metals, ceramics, paper, wood and some rubbers. It is ideally suited to applications in electronics, and general product assembly.

Physical Properties - Liquid

Appearance	Clear (mixed)
Viscosity	15,000 +/- 1500cPs
Shelf Life	12 months unopened
Odor	Mild
Specific Gravity	1.19
RoHS Compliant?	Yes

Curing Properties

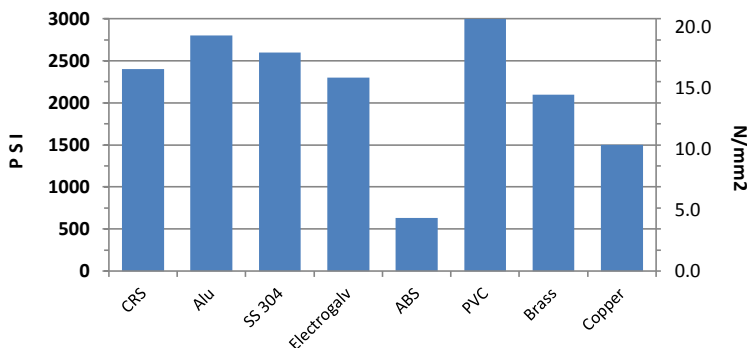
Open Time	30 - 45 mins	
Fixture Time	45 - 60 mins	
Full Cure Time	@ Room Temp	24 hours
	@ 66°C	0

Physical Properties - Polymer (Solid)

Shore Hardness	80D
Operating Temperature	-40°F to 200°F
Elongation	0
Tg	0

Performance Results

Substrate	N/mm ²	PSI
CRS, abraded	16.5	2400
2024-T3 Aluminum, Acid Etched	19.3	2800
SS 304, abraded	17.9	2600
Electrogalvanized Steel, IPA wipe	15.9	2300
ABS, IPA wipe	4.3	630
PVC, IPA wipe	material failure	material failure
Brass, abraded	14.5	2100
Copper, abraded	10.3	1500



Specifications and Approvals

None

General Instructions

Surfaces to be bonded must be clean, dry and free of other contaminants. Measure out equal amounts of parts A and B and stir until homogenous or use a static mixing nozzle. Apply the uniform mixture to both surfaces. An optimum bond line is 5 mils. Allow to cure while being held in place with light clamping.

Storage

Product should be stored in a cool dry place out of direct sunlight. Shelf life is 12 months when properly stored in unopened, original containers.

Health Precautions

Avoid contact with skin and eyes. Wash with soap and water. Clean up spills with lacquer thinner. Consult msds before use.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS)

Note

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